

# Technical Data Sheet

Code: Terra Rossa

Date: 15-May-2024

Supersedes: 1-Jan-2023

|                 |                                                                                                                                                  |
|-----------------|--------------------------------------------------------------------------------------------------------------------------------------------------|
| <b>Name</b>     | <b>Terra Rossa</b>                                                                                                                               |
| <b>Product</b>  | <b>EUROPE</b> Cocoa powder, Alkalised<br>(Acidity regulator*: potassium carbonate (E501 (i))<br><b>US</b> High-fat cocoa processed with alkali * |
| <b>Producer</b> | <b>Olam Cocoa BV</b><br>Stationsstraat 76, 1541LJ Koog aan de Zaan, The Netherlands<br>Veerdijk 18, 1531MS Wormer, The Netherlands               |

## Organoleptic Characteristics

| Parameter | Value          | Method          |
|-----------|----------------|-----------------|
| Color     | Meets standard | Internal method |
| Flavor    | Meets standard | ICA 6/1963      |

## Physical and Chemical characteristics

| Parameter                      | Value        | Method                                        |
|--------------------------------|--------------|-----------------------------------------------|
| Fat content                    | 22.0 – 24.0% | ICA 37/1990 (Extraction with petroleum ether) |
| pH (in 10% solution)           | 7.2 – 7.6    | ICA 15/1972                                   |
| Fineness (through 75 µm sieve) | 99.5% min.   | ICA 38/1990 (Water suspension)                |
| Moisture content               | 5.0% max.    | ICA 1/1952                                    |

## Microbiological characteristics

| Parameter                    | Value            | Method      |
|------------------------------|------------------|-------------|
| Standard plate count (cfu/g) | 5000 max.        | ISO 4833-1  |
| Molds (cfu/g)                | 50 max.          | ISO 21527-2 |
| Yeasts (cfu/g)               | 50 max.          | ISO 21527-2 |
| Enterobacteriaceae (per g)   | Negative to test | ISO 21528-1 |
| E. coli (per g)              | Negative to test | ISO 16649-3 |
| Salmonella (per 4x375g)**    | Negative to test | ISO 6579-1  |

\* Alkali <7%, on dry matter, without fat, expressed as potassium carbonates / <3% expressed as potassium carbonate calculated on cocoa nibs

\*\* Sampled according to the US FDA Bacteriological Analytical Manual for Foods, Food Category I

## Olam International Limited

7 Straits View · Marina One East Tower #14-01, Singapore 018936 · +65 6339 4100 (phone) · +65 6339 9755 (fax) · [www.ofi.com](http://www.ofi.com)

The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. We disclaim any and all warranties, whether express or implied, and specifically disclaim the implied warranties of merchantability, fitness for a particular purpose and non-infringement. Our responsibility for claims arising from any claim for breach of warranty, negligence or otherwise shall not include consequential, special or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any license under any patent held by Olam or other parties. Customers are responsible for obtaining any licenses or other rights that may be necessary to make, use or sell products containing Olam ingredients.

(EN) Storage – see back of pack. (FR) Conservation - voir au dos de l'emballage. (DE) Lagerung - siehe Packungsrückseite. (NL) Opslag - zie achterkant verpakking. (DA) Opbevaring – se bagsiden af emballagen. (IT) Conservazione: vedere sul retro della confezione. (ES) Conservación: ver parte posterior del envase. (PT) Armazenamento - veja o verso da embalagem. (GR) Αποθήκευση - βλέπε το πίσω μέρος της συσκευασίας. (SV) Förvaring – se förpackningens baksida (PL) Przechowywanie - patrz tył opakowania. (RO) Depozitare - vezi partea din spate a ambalajului.

(EN) Best before – see front of pack. (FR) À consommer de préférence avant - voir le devant de l'emballage. (DE) Haltbarkeit - siehe Packungsvorderseite. (NL) Ten minste houdbaar tot - zie voorkant verpakking. (DA) Bedst før – se forsiden af emballagen. (IT) Da consumarsi preferibilmente entro - vedere la parte anteriore della confezione. (ES) Consumir antes de: ver parte anterior del envase (PT) Consumir de preferência antes de - veja a frente da embalagem. (GR) Ανάλωση κατά προτίμηση πριν - βλέπε το μπροστινό μέρος της συσκευασίας. (SV) Bäst före – se förpackningens framsida. (PL) Najlepiej spożyć przed - patrz przód opakowania. (RO) Cel mai bun înainte - consultați partea din față a ambalajului.

**Kosher**

certified

**Halal**

certified

---

**Olam International Limited**7 Straits View · Marina One East Tower #14-01, Singapore 018936 · +65 6339 4100 (phone) · +65 6339 9755 (fax) · [www.ofi.com](http://www.ofi.com)

The information contained herein is correct as of the date of this document to the best of our knowledge. Any recommendations or suggestions are made without guarantee or representation as to results and are subject to change without notice. We suggest you evaluate any recommendations and suggestions independently. We disclaim any and all warranties, whether express or implied, and specifically disclaim the implied warranties of merchantability, fitness for a particular purpose and non-infringement. Our responsibility for claims arising from any claim for breach of warranty, negligence or otherwise shall not include consequential, special or incidental damages, and is limited to the purchase price of material purchased from us. None of the statements made here shall be construed as a grant, either express or implied, of any license under any patent held by Olam or other parties. Customers are responsible for obtaining any licenses or other rights that may be necessary to make, use or sell products containing Olam ingredients.

## Indicative Nutritional Information

**Name** **Terra Rossa**

**Producer**

**Olam Cocoa BV**

- **Stationsstraat 76, 1541LJ Koog aan de Zaan, The Netherlands**
- **Veerdijk 18, 1531MS Wormer, The Netherlands**

### Main components

|                            |      |        |                                  |      |         |
|----------------------------|------|--------|----------------------------------|------|---------|
| Total fat                  | 23.0 | g/100g | Calcium                          | 130  | mg/100g |
| Moisture                   | 4.0  | g/100g | Chloride                         | 10   | mg/100g |
| Protein                    | 18.9 | g/100g | Magnesium                        | 470  | mg/100g |
| Dietary Fiber              | 27.5 | g/100g | Phosphorous                      | 600  | mg/100g |
| Organic acids              | 3.4  | g/100g | Potassium                        | 3300 | mg/100g |
| Carbohydrates <sup>1</sup> | 10.8 | g/100g | Sodium                           | 20   | mg/100g |
| - Of which starch          | 9.9  | g/100g | - Salt (2.5 x [Na]) <sup>1</sup> | 50   | mg/100g |
| - Of which sugars          | 0.9  | g/100g | Iron                             | 30   | mg/100g |
| - Added sugars             | 0.0  | g/100g | Zinc                             | 6    | mg/100g |
| - Polyols                  | 0.0  | g/100g | Copper                           | 3    | mg/100g |
| Theobromine                | 1.8  | g/100g |                                  |      |         |
| Caffeine                   | 0.2  | g/100g |                                  |      |         |
| Ash                        | 8.8  | g/100g |                                  |      |         |

### Minerals

### Fat

|                      |       |         |                               |     |         |
|----------------------|-------|---------|-------------------------------|-----|---------|
| Saturated fat        | 14.2  | g/100g  | Vitamin A                     | <50 | IU/100g |
| Mono-unsaturated fat | 8.0   | g/100g  | Vitamin B1 (thiamine)         | 0.1 | mg/100g |
| Poly-unsaturated fat | 0.8   | g/100g  | Vitamin B2 (riboflavin)       | 0.3 | mg/100g |
| Trans fat            | <0.02 | g/100g  | Vitamin B3 (niacin)           | 1.7 | mg/100g |
| Cholesterol          | <1    | mg/100g | Vitamin B5 (pantothenic acid) | 1.3 | mg/100g |

### Vitamins

|           |       |         |
|-----------|-------|---------|
| Vitamin C | <0.1  | mg/100g |
| Vitamin D | <0.05 | µg/100g |
| Vitamin E | 7.0   | IU/100g |

### Energy <sup>1</sup>

|                 |      |           |
|-----------------|------|-----------|
| Energy          | 391  | kcal/100g |
|                 | 1620 | kJ/100g   |
| Energy from fat | 207  | kcal/100g |
|                 | 851  | kJ/100g   |

<sup>1</sup> Energy, carbohydrates and salt calculated according to Regulation (EU) 1169/2011

### Olam International Limited

7 Straits View · Marina One East Tower #20-01, Singapore 018936 · +65 6339 4100 (phone) · +65 6339 9755 (fax) · [www.olamgroup.com](http://www.olamgroup.com)  
Nutrient content information is indicative of composition but not intended as definitive or complete. It is not intended for use in determining specific nutrient labeling values in finished products containing this ingredient as the responsibility for determining label information lies with the finished product manufacturer. Organic matter such as contained in products of this nature is subject to variation in nutritional composition. We disclaim any and all warranties, whether express or implied, including the implied warranty of merchantability. Our responsibility for claims arising from breach of warranty, negligence or any other cause shall not include consequential, special or incidental damages, even if we have been made aware of the possibility of such damages, and is limited to the purchase price of the product. None of the statements made herein shall be construed as a grant, either express or implied, of any licence under any patent held by Olam or other parties.